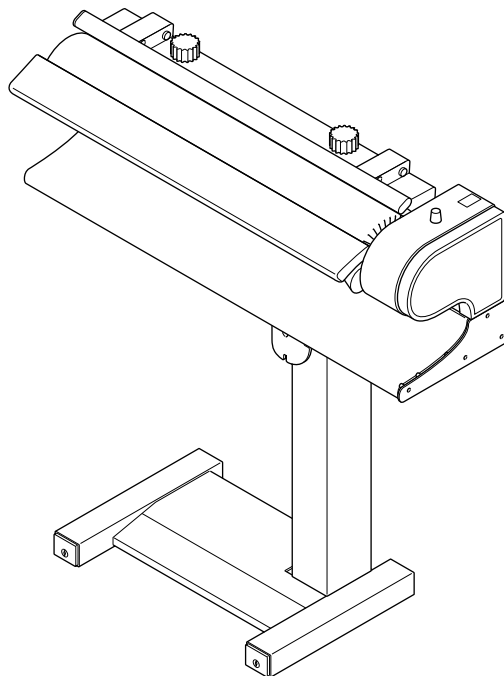


Flatwork Finisher

Refer to Page 3 for Model Numbers



FWF15C_D0153

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

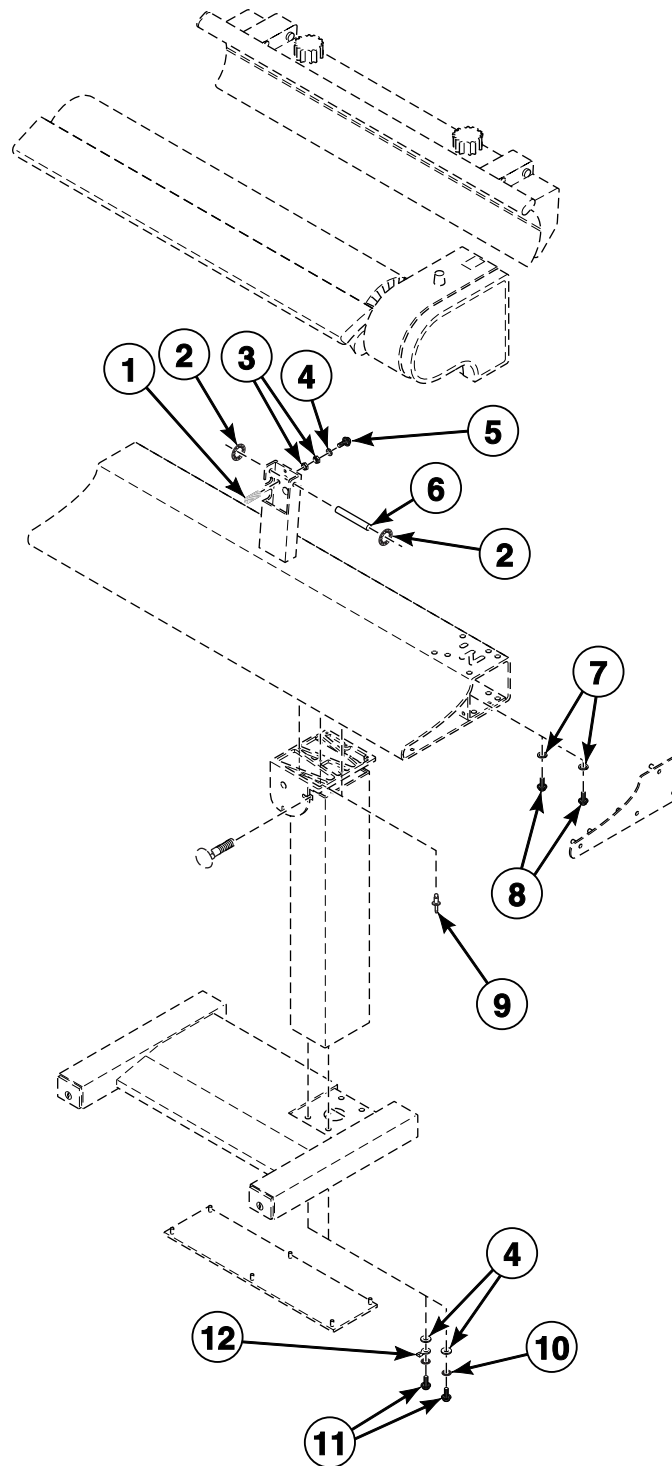
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s).

Model Identification

Information in this manual is applicable to these flatwork finisher models:

RI800/16

Ironer Assembly



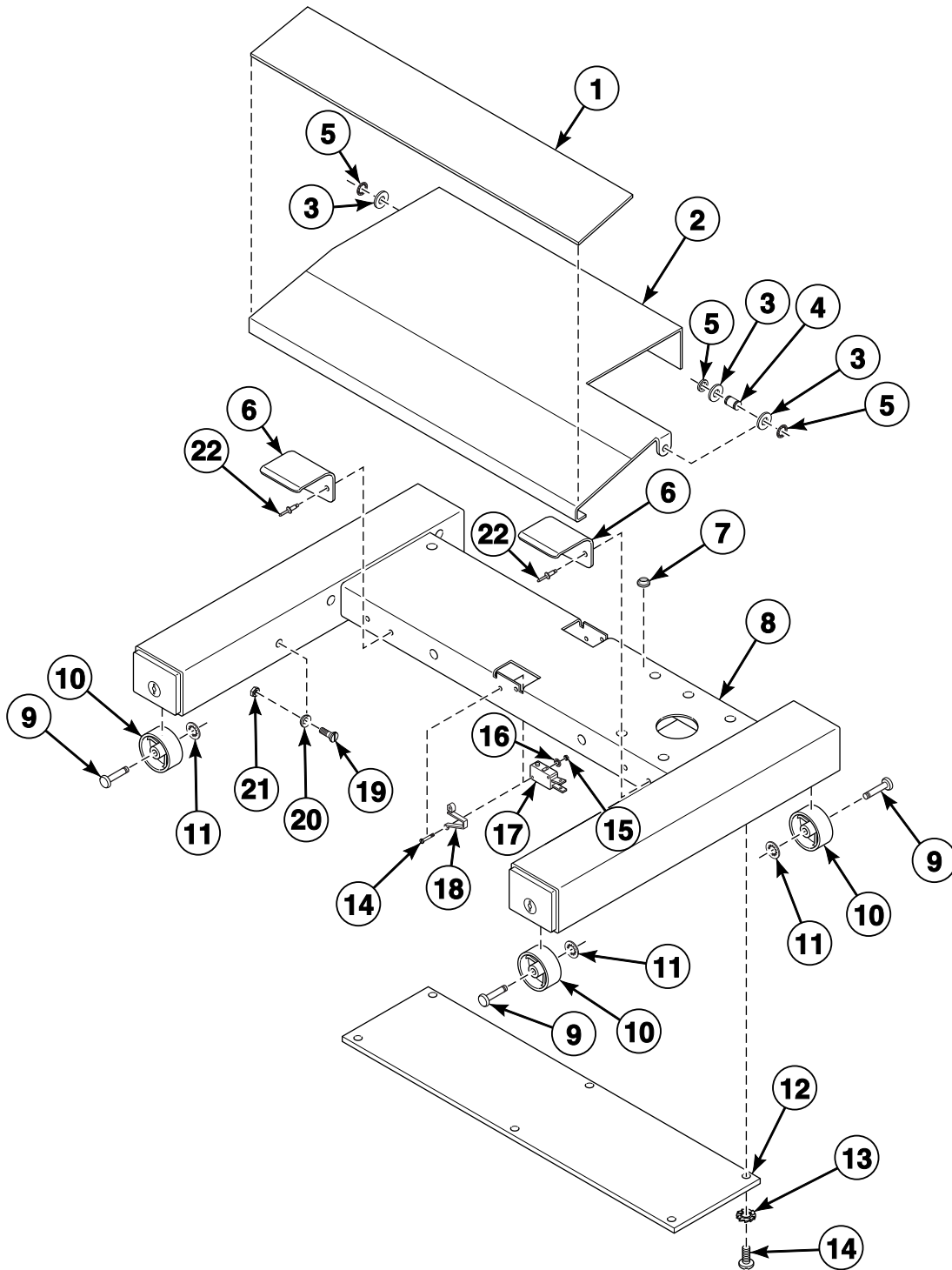
FWF219P_D0153

Ironer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Spring	
2	N/A	Washer	
3	DIN 934	Nut	
4	DIN 9021	Washer	
5	N/A	Bolt	
6	DIN 7380	Screw	
7	DIN 127	Washer	
8	DIN 912	Screw	
9	DIN 7337	Rivet	
10	DIN 6798 A	Washer	
11	DIN 933	Bolt	
12	N/A	Screw Fastener	

N/A = Part no longer available

Pedal Assembly



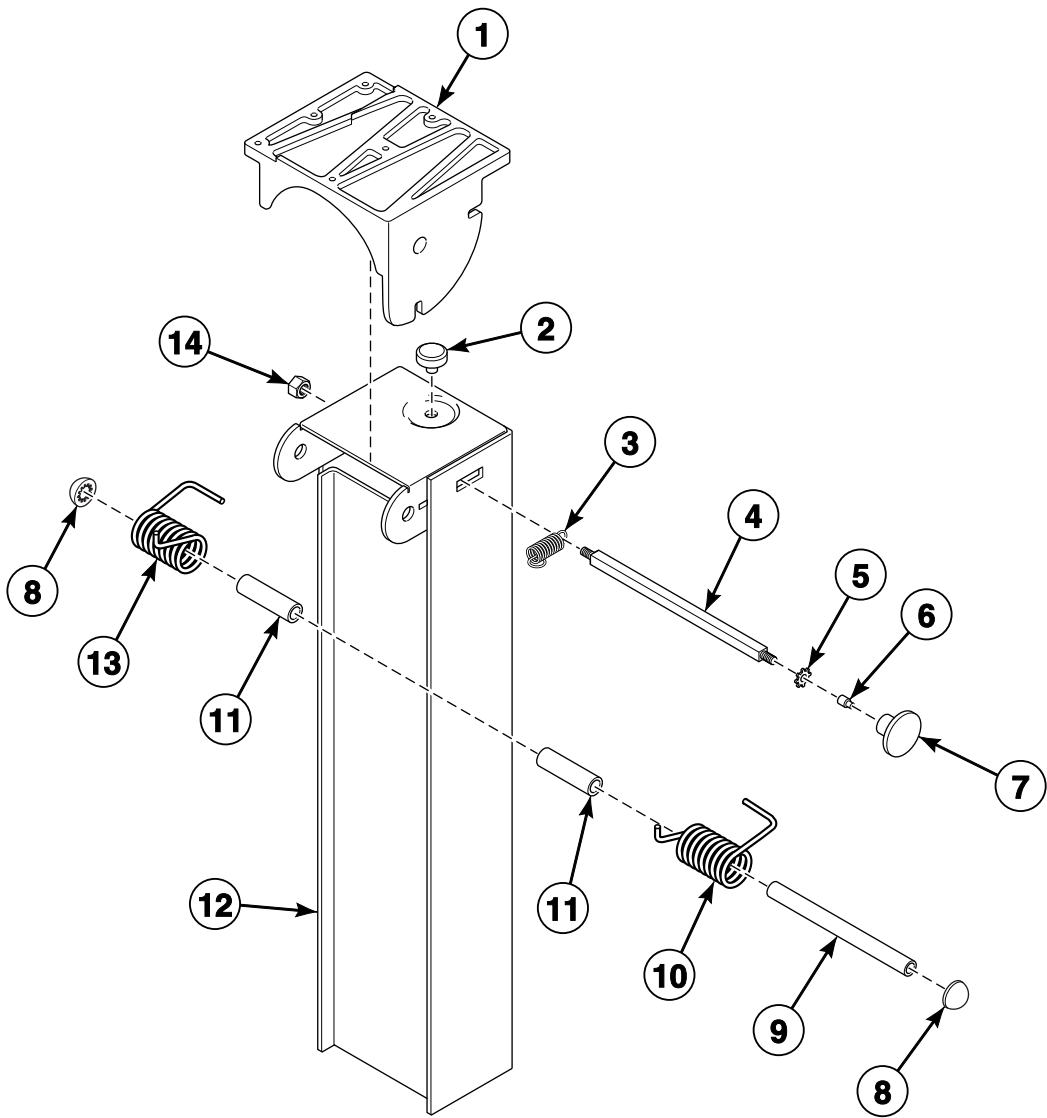
FWF220P_D0153

Pedal Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	740449	Rubber Strip	
2	192033	Footswitch	
3	N/A	Washer	
4	713030	Bolt	
5	DIN 471	Retaining Ring	
6	740470	Spring	
7	679633	Bumper	
8	191937	Footswitch Plate	
9	DIN 660	Rivet	
10	713115	Wheel	
11	N/A	Washer	
12	192071	Base Cover	
13	DIN 6798 J	Washer	
14	DIN 84	Screw	
15	DIN 934	Nut	
16	DIN 6798 A	Washer	
17	746032	Microswitch	
18	769150	Lever	
19	DIN 7991	Screw	
20	N/A	Washer	
21	DIN 985	Screw	
22	DIN 7337	Rivet	

N/A = Part no longer available

Support Assembly



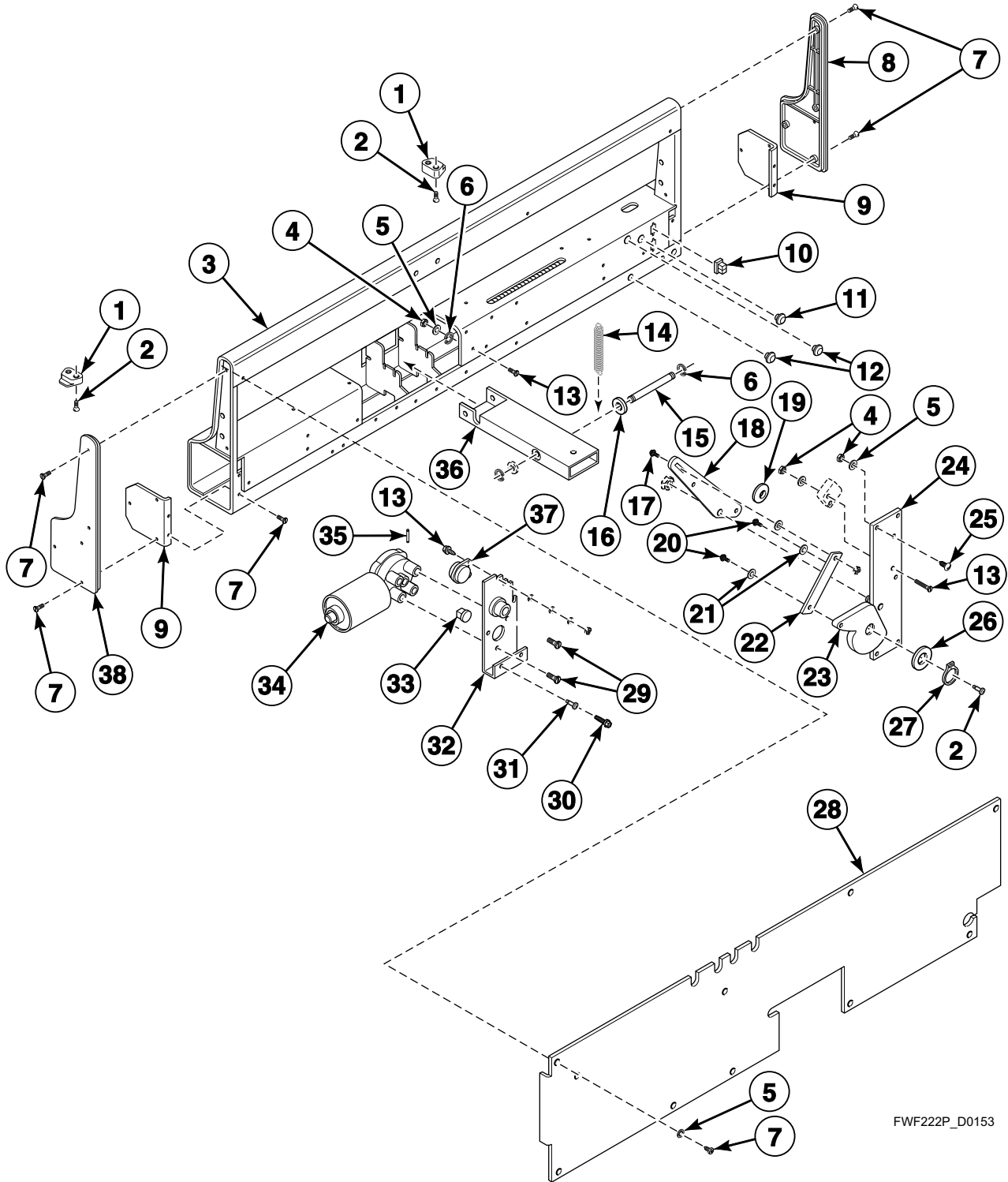
FWF221P_D0153

Support Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	192552	Hinge	
2	713207	Bumper	
3	713177	Spring	
4	713184	Bolt	
5	DIN 6798 A	Washer	
6	775625	Connector	
7	713191	Button	
8	N/A	Washer	
9	713160	Hinge Shaft	
10	713146	Spring	Left
11	713153	Hinge Rod	
12	192118	Support	
13	713139	Spring	Right
14	DIN 917	Nut	

N/A = Part no longer available

Output Tray



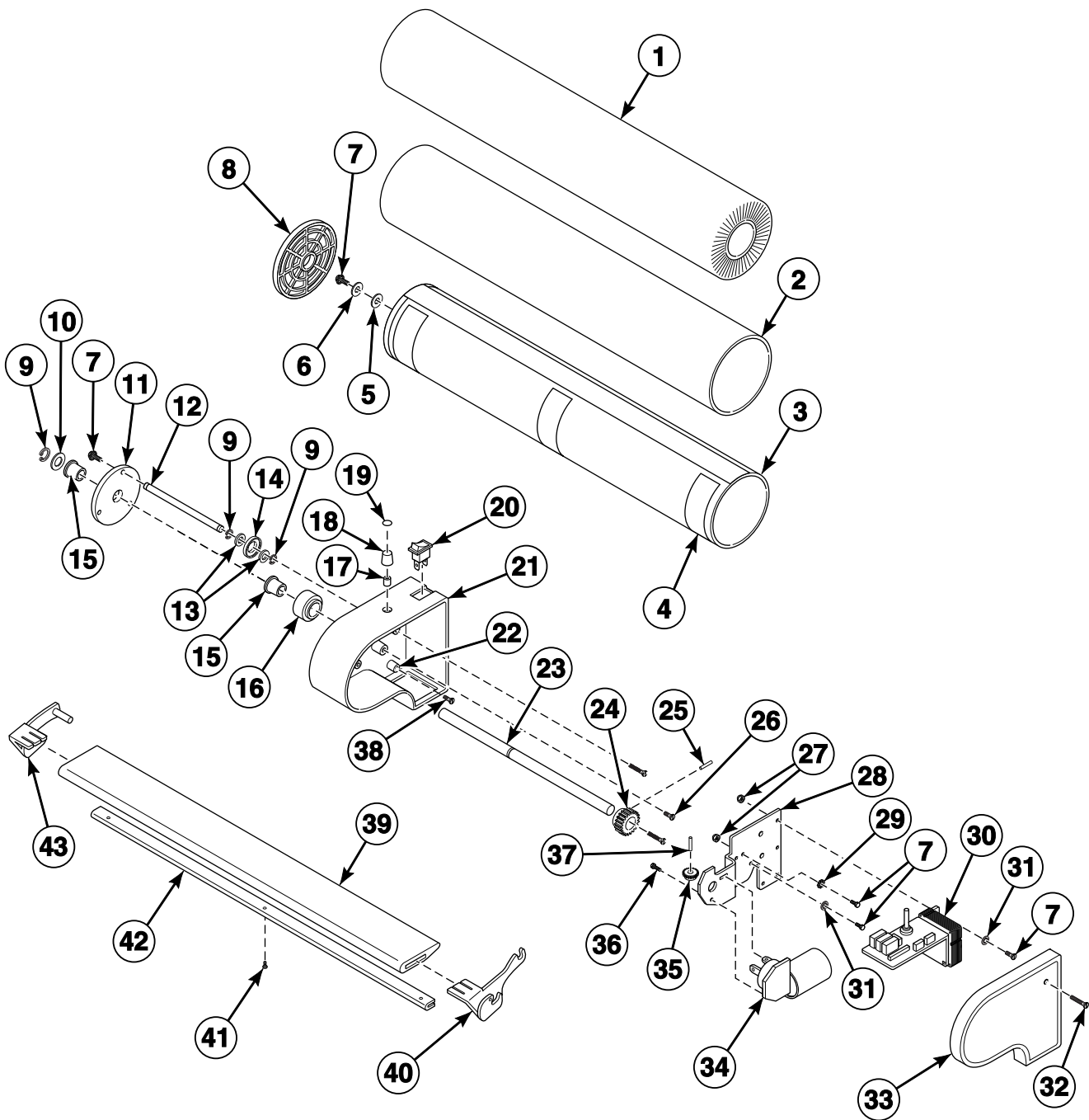
FWF222P_D0153

Output Tray

REF	PART NO.	DESCRIPTION	COMMENTS
	694261	Earthing Connection	
1	712903	Cable Holder	
2	DIN 7337	Rivet	
3	213431	Base Plate	
4	DIN 934	Nut	
5	DIN 6798 J	Washer	
6	N/A	Retaining Ring	
7	DIN 7981	Screw	
8	773911	Side	Left
9	165136	Reinforcement Plate	
10	713573	Pull Relief	
11	713344	Protection Cap	White
12	713368	Protection Cap	
13	DIN 84	Screw	
14	712996	Spring	
15	713078	Pressure Arm Shaft	
16	712323	Bearing	
17	713030	Bolt	
18	164252	Pull Lever	
19	713009	Pressure Roll	
20	713016	Bolt	
21	N/A	Washer	
22	776257	Connecting Piece	
23	763868	Pull Lever	
24	164719	Crosspiece Assembly	
25	DIN 85	Screw	
26	DIN 125 A	Washer	
27	DIN 471	Retaining Ring	
28	191654	Cover Plate	
29	DIN 7991	Screw	
30	DIN 912	Screw	
31	N/A	Rivet	
32	209694	Floor Plate	
33	765381	Gear Wheel	
34	775007	Motor	
35	DIN 1481	Clip	
36	192590	Pressure Arm	
37	764049	End Switch	
38	773928	Side	Right

N/A = Part no longer available

Roller Assembly



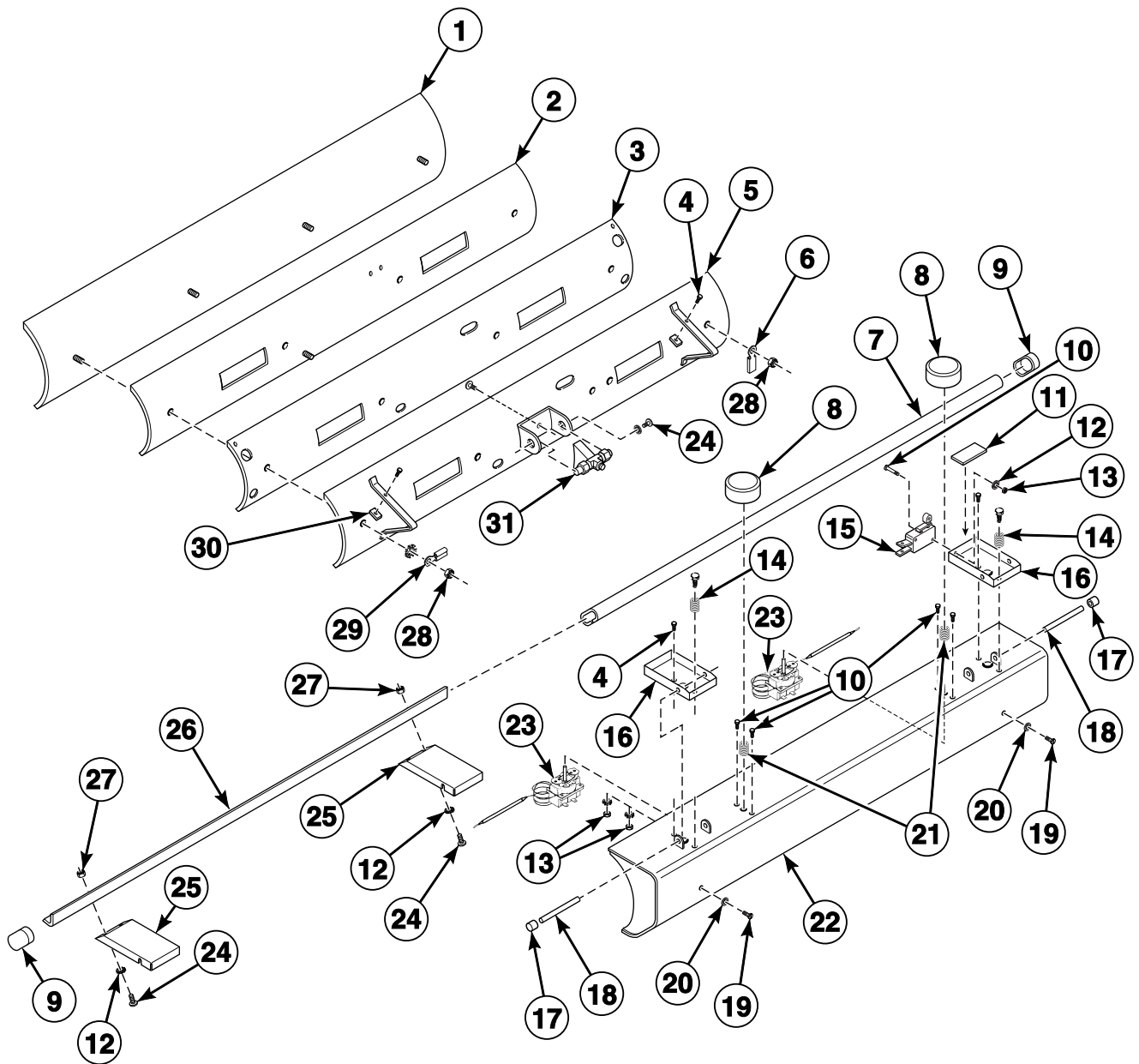
FWF223P_D0153

Roller Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	773898	Ironing Cloth	
2	768542	Roll Coating	
3	211550	Roll	
4	N/A	Double-sided Adhesive Tape	
5	N/A	Washer	
6	DIN 125 A	Washer	
7	DIN 912	Screw	
8	712675	Roll Cover Plate	
9	DIN 471	Retaining Ring	
10	DIN 124-1A	Washer	
11	768443	Flange Roll	
12	768436	Shaft	
13	DIN 125	Washer	
14	712569	Fixing Roll	
15	768528	Socket	
16	763813	Needle Socket	
17	681322	Slide Bearing Assembly	Includes Part No. 32438 and collar
18	764001	Button	
19	774987	Cap	
20	713467	Rocker Button	
21	211598	Roller Head	
22	778619	Shaft Top Drive Roll	
23	768498	Shaft Drive Roll	
24	765374	Gear Wheel	
25	768429	Socket	
26	N/A	Screw	
27	N/A	Nut	
28	209717	Assembling Plate	
29	DIN 6798 A	Washer	
30	214599	Printed Circuit Board	
31	DIN 6798 J	Washer	
32	DIN 7985	Screw	
33	764759	Roll Cover	
34	764025	Roll Engine	
35	765381	Gear Wheel	
36	DIN 7991	Screw	
37	768412	Fixing	
38	DIN 916	Screw	
39	774451	Feed Board	
40	712347	Corner	Right
41	DIN 7981	Screw	
42	167154	Support	
43	712330	Corner	Left

N/A = Part no longer available

Finger Guard and Thermostat Assembly



FWF224P_D0153

Finger Guard and Thermostat Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	213554	Heating Plate	
2	756938	Insulating Plate	
3	712392	Insulating Plate	
4	DIN 912	Screw	
5	192651	Heating Plate	
6	N/A	Clip	
7	191838	C-Brace	Upper
8	214292	Thermostat Button	
9	N/A	Cap	
10	DIN 84	Screw	
11	N/A	Washer	
12	DIN 6798 A	Washer	
13	DIN 934	Nut	
14	740845	Spring	
15	764032	Microswitch	
16	191753	Hingebox	Lower
17	N/A	Screw	
18	192699	Screw	
19	DIN 7971	Screw	
20	N/A	Ring	
21	775632	Spring	
22	213592	Heating Element Plate	
23	775601	Thermostat	
24	DIN 85	Screw	
25	191791	Hingebox	Upper
26	191876	U-Brace	Lower
27	DIN 562	Nut	
28	DIN 936	Washer	
29	N/A	Screw	
30	215992	Screw	
31	740463	Temperature Restrictor	

N/A = Part no longer available

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N/A items do not appear in index.

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713009	11
Printed Circuit Board	
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Protection Cap	
713344	11
713368	11
Pull Lever	
164252	11
763868	11
Pull Relief	
713573	11

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713467	13
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N/A items do not appear in index.

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778619	13
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